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Author

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Department

Mechanical Engineering

05/13/2004

Project:

LHC IR FEEDBOX (DFBX)

Title:

LIQUID HELIUM VESSEL DIAGNOSTIC PROBE FABRICATION TRAVELER

1. SCOPE

This document specifies the assembly details of the diagnostic probe that will be installed in the LHC IR Region Feedboxes (DFBX). The probe contains 2 liquid helium level sensors (one is 400 mm long and the other is 100 mm long), 2 cartridge heaters (each provides about 50 W when operated at 240 Vac), and one Cernox temperature sensor. The probe will be used by CERN to monitor cooldown and maintain proper level of the liquid helium in the DFBX. The top level assembly is shown on LBNL drawing 27A412.

The probes will be installed into the DFBX by Meyer Tool & Mfg, the DFBX Fabrication Vendor.

2. SPECIAL CONCERNS

2.1 Heater Voltage

The heaters are powered by 240 Vac through a small connector where the pin-pin and pin-ground spacing is about 1 mm. In order to prevent electrical flashover, we have to pot the helium side with epoxy.

2.2 Liquid Level Readings

We need to accurately position of the liquid level sensors with respect to the mating conflat flange so CERN can maintain proper control of the liquid helium level during LHC operation.

2.3 Cernox Temperature Sensors

The Cernox temperature sensors (supplied by CERN) are individually calibrated and assigned a serial number. CERN provided a traveler that must be filled out for each thermometer. The electrical feedthrough flanges (supplied by CERN) have a serial number etched on their outer surface, so we must make a record of the thermometer-feedthrough flange association.

3. CERNOX THERMOMETER CABLE CONNECTION

Refer to Appendix A, CERN Assembly Procedure LHC-QIT-AP-0002 rev1.0, pages 19-28, for overall guidance and documentation requirements for thermometer electrical hookup. The thermometer used in the DFBX helium bath is CERN type ST.

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The parts kit corresponding to each ST-Cernox thermometer installation are contained in a single plastic box. The kit consists of a thermometer (Cernox chip mounted in the ST configuration), a cover plate, thermometer cable, cable label, and Traveler.

In two of the boxes supplied by CERN, CX_LS_X18374 and CX_LS_X18375, the thermometer cable is attached to the sensor package and serves as examples of how we must connect the remaining 6 thermometers to their thermometer cables.

Extension wires are attached to the connector as shown on LBNL drawing 27A408A. Our extension wires are contained in a cable purchased from Habia and have the following differences from the CERN Traveler:

Wire: 26 AWG vs. 24 AWG
Insulation: Kapton vs. Polyolefin
Length: 24 inch vs 8 cm (3.15 inch)
U+ (V+) Color: Blue vs. Black
I+ Color: White vs Yellow.

These differences are not at all significant.

The connection of the thermometer cable to extension wires is covered in the Assembly Instructions on LBNL drawing 27A411A.

For measurements of 2 and 4 wire resistances we will use a HP multimeter, Model 3478A, which is equivalent to the Agilent 34401A mentioned in Appendix A from the standpoint of accuracy and excitation current.

Fill in the pertinent sections of the CERN Traveler for each thermometer and attach a copy of it to LBNL Traveler found in Appendix B.

4. LEVEL SENSOR HOOKUP

LBNL drawing 27A412A shows the proper position of the liquid level sensors. Document that correct positioning was done on the LBNL Traveler in Appendix B.

Hookup of the liquid helium level sensors (supplied by CERN) is covered by Assembly instructions on LBNL drawing 27A411A. The sensors were serialized at LBNL, and after installation are checked with 2-wire resistance measurements using the HP 3478A multimeter. Measure resistances between the Pins listed below on the 16-pin connector and record on the LBNL Traveler in Appendix B:

400-mm-long sensor: A to B, A to C, A to D, B to C, B to D, and C to D

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100-mm-long sensor: E to F, E to G, E to H, F to G, F to H, and G to H

level sensor - level sensor cross talk: A to E (should be very large)

level sensor - thermometer cross talk: A to J, and E to J (should be very large)

5. HEATER HOOKUP

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Hookup of the electrical heaters is covered by Assembly instructions on LBNL drawing 27A411A. Make the following electrical measurements on the 4-pin connector and record results in the LBNL Traveler in Appendix B:

Heater resistance (2-wire method): A to B and C to D

In air, before the connector is epoxy potted:

Heater Hipot (1500 V ac): Pins A+B to C+D, Pins A+B to Ground, Pins C+D to Ground Note: 1500 Vac is the connector rating. State the heaten are limited to about 1000 V

In helium, after the connector is epoxy potted:

Heater Hipot (720 V ac): Pins A+B to C+D, Pins A+B to Ground, Pins C+D to Ground Note: 720 Vac is 3 x Operating Voltage. Ensure pure helium atmosphere by testing in leak test chamber. Evacuate and backfill with pure, dry helium. Repeat this 2 more times for a total of three purges. Hipot with the helium pressure at 14.7 psia (0 psig).

Hipot Procedure: Apply voltage for 1 hour; leakage current to be less than 50 x 10⁻⁶ A dc.

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APPENDIX A: CERN THERMOMETER ASSEMBLY PROCEDURE

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5. SHORT THERMOMETER

5.1 SPECIFICATIONS

SPECIFICATIONS							
Short Code	ST						
Application	In liquid or gaseous cryogenic environment						
Serial Number	The serial number is marked on the short thermometer and is composed like follow: <sensor>_<manufacturer>_<number></number></manufacturer></sensor>						
Mechanical Design	Top view: 5 12.5 18.5 44.5 44.5 44.5 44.5 44.5 44.5 44.5 4						
Electrical Scheme	S	Sensor U+					
Electrical		Thermometer	Sensor Model	Tem	pera	ture	
Data (typ.)				Tamb	77 K	4.2 K	
	R(U+,I+)/?2W	n. a.	n. a.	0.1 0.5	0.1 0.5	0.1 0.5	
	R(U-,I-)/?2 W	n.a.	n. a.	0.1 0.5	0.1 0.5	0.1 0.5	
		CRT_AB	100 ?, 1 / 8W	100 ± 3 (0.1 mA)	120 ± 15 (0.1 mA)	1000 ± 250 (1 µA)	
	R(U+, I+, U-, I-)?4W (Excitation current)	CRT_JINR	TVO	900 ± 20 (0.1 mA)	1300 ± 150 (10 µA)	4500 ± 1.5k (1 μA)	
		CX_LS	XCX-1050 -SD-30	50 ± 20 (0.1 mA)	180 ± 55 (10µA)	3600 ± 2k (1µA)	
		PRT	P1100	108 ± 0.2 (1mA)	20 ± 0.7 (1mA)	n. a.	
Cover	A mechanical pro-	tection cover	shall be fixe	ed on the	thermomet	er.	
	Top view: 5 12.5 18.5 18.5 18.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1						

The electrical data refers to the short thermometer only (cable not included).

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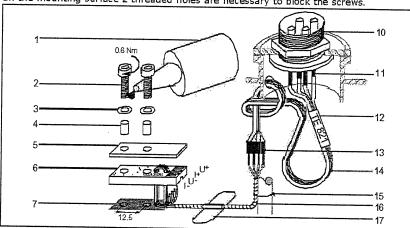
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5.2 FIXING

The short thermometer can be fixed in three different ways. A polyimide foil shall be sandwiched between thermometer and mounting surface to avoid electrical damage of the sensor in case the surface is under high electric potential.

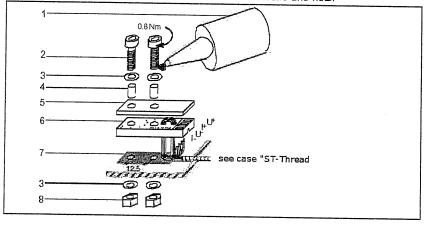
5.2.1 CASE "ST-THREAD"

On the mounting surface 2 threaded holes are necessary to block the screws.



5.2.2 CASE "ST-HOLE"

If the mounting surface is a thin sheet were no threading can be done, than simply two holes are needed, to fix the thermometer with 2 screws and nuts.



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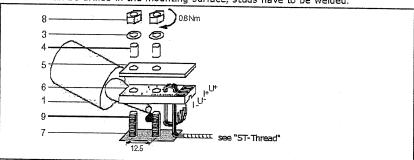
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5.2.3 CASE "ST-STUD"

If no hole can be drilled in the mounting surface, studs have to be welded.



List of parts:

D= :	D - /			, 	
Pos		Details	Supplier	Mode/	CERN-SCEM
1	Glue	Screw glue	LOCTITE	Loctite [®]	37.30.35.074.3
2				245	
. –	Screw	M4 x 10, Stainless steel	-	-	47.62.71.154.8
3	Washer	Curved spring, phosphor	-	-	47.78.08.607.4
١.		bronze			
J	Tube	Polyimide Tube	ĺ		
	Cover	Short thermometer cover	CERN	-	-
	i	Short thermometer	CERN	-	_
7	Foil	Polyimide Foil	ļ		04.94.70.100.3
		0.07 mm x 12 mm x 36 mm			
	Nut	M4, Stainless steel	-		47.43.77.040.1
9	Stud	M4 x 10, Steel	-	-	47.62.97.154.4
10	Connector	-	-	-	_
11	Sleeve*	Heat shrinkable, ø=16 mm	RAYCHEM	RT-102	_
12	Label*	Shrinka ble, ø=3.4 mm, yellow		Halogen free	-
13	Sieeve*	Heat shrinkable, ø=1.6 mm	RAYCHEM	RT-102	-
14	Wire*	Extension wires, black	HUBER-SUHNER	0.25 mm ²	04.01.61.340.1
		Extension wires, red	HUBER-SUHNER	0.25 mm ²	04.01.61.370.5
		Extension wires, yellow	HUBER-SUHNER	0.25 mm ²	04.01.61.390.1
			HUBER-SUHNER		04.01.61.310.7
15	Lace	Linen	GRUSCHWITZ	18/7	Ó4.76.81.007.2
16	Cable			HT 3007 H4	_
- 1		type ST			
17	Tape	Aluminium, width=19 mm	TESA	4500	04.95.20.219.8

* shall be in accordance with CERN Safety Instruction IS 23.

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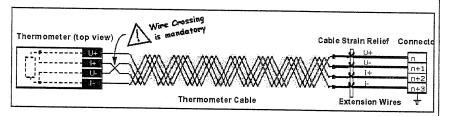
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5.3 CABLING

5.3.1 DIAGRAM

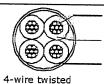
The resistance of the temperature sensor is measured in the $\Omega 4W$ -way. Therefore a 4-wire twisted "thermometer cable" is soldered to the thermometer. To minimalize heat flow from ambient environment to the sensor by conduction of the electrical leads, thin wires are used. Stress on those thin wires is avoided by more robust extension wires, which are mechanically fixed (f.e. by a knot) close to the connector. The cabling looks like follows.





The electrical connections on the thermometer and connector do NOT follow the same order!

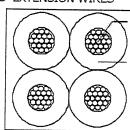
5.3.2 SHORT THERMOMETER CABLE



Wire: copper, silver-plated, AWG 30 (0.056 mm²), λ (4 K) = 300 W/(m K), ρ (300 K) = 0.32 ?/m Insulation: polyimide, \emptyset =0.6 mm,

black=U+, red=U-, yellow=I+, green=I-Jacket: wrapped polyimide, Ø=1.7 mm Function: low heat-in leak

5.3.3 EXTENSION WIRES



Wire: copper, silver-plated, AWG 24 (0.239 mm²), λ (4 K) = 300 W/(m K), ρ (300 K) = 0.07 ?/m

Insulation: polyolefine, $\emptyset = 1.5$ mm, colour like thermometer cable

Jacket: -

Function: cable strain relief by making a loop

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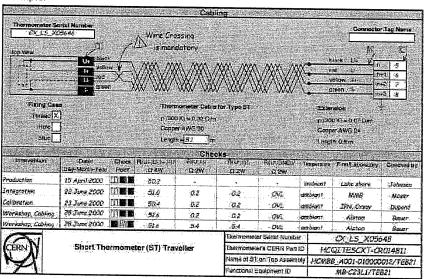
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5.4 THERMOMETER TRAVELLER

Every thermometer has its specific "Thermometer Traveller"-sheet, like a curriculum vitae. This traveller traces the life of the thermometer.

Example:





After every mechanical or electrical intervention the checks indicated on the traveller shall be done and filled in.

5.5 INSTALLATION PROCEDURE

The installation procedure of a short thermometer is divided in 4 consecutive phases:

0	rder	Phase	Main Activity
	1	Office	Allocation of the thermometer
	2	Workshop	Wire attachment to thermometer
	3	On Site, Fixing	Fixing of the thermometer
	4	On Site, Cabling	Cabling

During all the phases the thermometer traveller is an important tool to check the well functioning of the thermometer.

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5.5.1 OFFICE

5.5.1.1 PROCEDURE

Step	Description
Check	 Make sure that the serial number indicated on the "Short Thermometer Traveller" is in accordance with the serial number of the thermometer.
Planning	 Fill in the "Cabling"-frame of the "Short Thermometer Traveller"-form, completely. Write down the interventions after which a check must be done to the column "Intervention" of the frame "Checks".

5.5.2 WORKSHOP

5.5.2.1 EQUIPMENT

See also 5.2 Fixing

Tool	Details	Supplier	Model	CERN-SCEM
Pliers	Side cutting, ø 0.21.25 mm	LINDSTROM	SANDVIK 8140	34.95.64.151.8
Flat pliers	Nose width=7 mm	FACOM	188-16 CPY	34.76.15.160.6
Cable stripper	For wrapped polyimide	ABIKO	ABMK-1F	34.95.62.140.9
Scalpel	-	-	-	54.41.14.110.3
Cable stripper	ø 0.3 mm	JOKARI	sws	-
Cable stripper	for extension wires	STRIPAX	_	34.95.62.154.4
Tweezers	-	BELZER	-	34,76,10,170,4
Scissors	-	BOSSARD	12.57200.200	34,94,22,130,7
Alcohol	Isopropyl-alcohol	-	-	58.04.45.300.8
Duster	Clean and fuzz-free	-	-	55.60.82,100.2
Ohmmeter	2-and 4 wires, Ri=1 M?	AGILENT	34401A	-
Soldering iron	Power = 50 W	WELLER	MIN FH	34.94.57.C
	Thermal labeling system	BRADY	TLS 2200	-
Solder	Sn62Pb36Ag2, ø=1 mm	MULTICORE	LMP Ersin 362	29.20.01.349.6
Magnifier	Illuminated	WALDMANN	SNLE 319	-
Connector	Temporary female	WAGO	734-104	_
	connector			
Needle		WAGO	233-332	-
Ruler		STANLEY	Instamatic 116	34.20.16.210.0
Cleaner	l i	ELMA	-	-
Soap water	For ultrasonic cleaner	ZESTRON	Vigon US	-
Extractor	For solder	-	-	34.94.04.A.
Vices	For delicate works	TIRO-CLAS	-	34,95,92,100
Hot air blower	For heat-shrinkable sleeves	LEISTER	Triac	34.95.35.100.0

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5.5.2.2 PROC

	Description			
Start checks	 4. Make sure that the serial number indicated on the "Short Thermometer Traveller" is in accordance with the serial number of the thermometer. 5. Measure R(U+, U-, I+, I-), R(U+, I+), R(U-, I-) and R(U+, GND) at the thermometer "Check Point T". 6. Write the measured values to the "Short Thermometer Traveller". 7. Check if measured values are in accordance with the values in the first line ± 3?. 			
Preparation				
extension wires	9. cutting pliers. 10. Strip the extension wires with the appropriate tool. Tin the wires on the thermometer cable side, only.			
	- 008 Jg.			
	Nack 2	4		
	red }	_		
	vellow)	=		
	green }	_		
	Thermometer Cable Side Connector S	Sid		
Preparation thermometer cable for type ST		ie		
	see "Short Thermometer Traveller"	_		
	25	B		
	Cable Strippe 0.3 mm Cable Stripper for Polyimide			
	Cable Stripper of Cable Stripper for Polyimide Short Thermometer Side Extension Wire	Si		
Soldering cable	Cable Stripper 0.3 mm Cable Stripper for Polyimide Short Thermometer Side Extension Wire 14. Fix the short thermometer cable carefully with vices. 15. Solder the 4 extension wires to the short thermometer cable colour is colour with solder Sn62Pb36Ag2. Don't exceed a temperature of 250 °C.			
	Cable Strippes 0.3 mm Cable Stripper for Polyimide Short Thermometer Side Extension Wire 14. Fix the short thermometer cable carefully with vices. 15. Solder the 4 extension wires to the short thermometer cable colour licely colour with solder Sn62Pb36Ag2. Don't exceed a temperature of			

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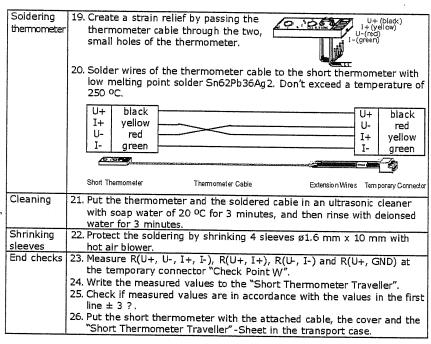
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5.5.3 ON SITE, FIXING

5.5.3.1 EQUIPMENT

See also 5.2 Fixing

Tool	Details	Supplier	Mode!	CERN-SCEM
Duster	Clean and fuzz-free	-	-	55.60.82.100.2
Alcohol	Isopropyl-alcohol	-	-	58.04.45.300.8
Lamp	Safety wander-lamp, 220 V	-	-	03.52.10.620.2
Scissors	-	BOSSARD	12,57200,200	34.94.22.130.7
	Torque-limiting 0.6 Nm	MHH Engineering	Torqueleader	-
	2-and 4 wires, Ri = 1 M?	HP	· <u>-</u>	-
	Temporary male connector	WAGO	733-204	-
Cable	Extension cable, 220 V	-	_	04.66.11.230.9

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5.5.3.2 PROCEDURE

Step	Description
Start checks	 27. Make sure that the serial number indicated on the "Short Thermometer Traveller" is in accordance with the serial number of the thermometer. 28. Make also sure that the fixing case indicated on the "Short Thermometer Traveller" is in accordance with the fixing case on site. 29. Measure R(U+, U-, I+, I-), R(U+, I+) R(U-, I-) and R(U+, GND) at the temporary connector "Check Point W". 30. Write the measured values to the "Short Thermometer Traveller". 31. Check if measured values are in accordance with the values in the first line ± 3 ?.
Fixing thermometer	32. Clean the mounting surface. 33. Place the thermometer on its final position. Don't squeeze the cable! 34. Place the cover on top of the thermometer. 35. Put a drop of screw glue on the screws or studs. 36. Put the curved spring washers. 37. Screw the thermometer with a torque of 0.6 Nm.
Fixing cable	38. Fix the cable at every change of direction, at least every 50 cm with easy tighten slopes of lace. Leave the cable lose between the fixings! Where fixing with lace is not possible, use edge-rounded aluminiumtape after cleaning the surfaces with isopropyl alcohol.
End checks	 39. Measure R(U+, U-, I+, I-), R(U+, I+) R(U-, I-) and R(U+, GND) at the temporary connector "Check Point W". 40. Write the measured values to the "Short Thermometer Traveller". 41. Check if measured values are in accordance with the values in the first line ± 3 ?.

5.5.4 ON SITE, CABLING

5.5.4.1 EQUIPMENT

See also 5.2 Fixing

Tool	Details	Supplier	Model	CERN-SCEM
Lamp	Safety wander-lamp, 220 V	-	-	03.52.10.620.2
Soldering iron	Power = 50 W	WELLER	_	34.94.57.350.2
Solder	SN96.3AG3.7, rosin-free	KESTER	-	-
Hot air blower	For heat-shrinkable sleeves	RAYCHEM	CV1981	34.95.35.100.0
Ohmmeter	2-and 4 wires, Ri = 1 M?	HP	_	-
Connector	Temporary male connector	WAGO	733-204	_
Needle	For temporary connector	WAGO	233-332	-
Test box	With connector for test	_	_	-
Cable	Extension cable, 220 V	-	-	04.66.11.230.9

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5.5.4.2 PROCEDURE

Step	Description
	 Make sure that the serial number indicated on the "Short Thermometer Traveller" is in accordance with the serial number of the thermometer. Measure R(U+, U-, I+, I-), R(U+, I+), R(U-, I-) and R(U+, GND) at the temporary connector "Check Point W".
	44. Write the measured values to the "Short Thermometer Traveller".45. Check if measured values are in accordance with the values in the first line ± 3?.
Connector	 Disconnect the temporary connector with needle tool. Make a strain relief with the extension wires by fixing them close to the connector.
	48. Push sleeve ø1.6 mm x 10 mm over each of the extension wires. 49. Solder wires in accordance to the "Short Thermometer Traveller" to the connector. Use rosin-free solder SN96.3AG3.7. 50. Protect the soldering by shrinking the 4 sleeves.
End checks	51. Measure R(U+, U-, I+, I+); R(U+, I+), R(U-, I-) and R(U+, GND) at the connector "Check Point C".
λ_{i}	52. Write the measured values to the "Short Thermometer Traveller".53. Check if measured values are in accordance with the values in the first line ± 3 ?



If during the installation phase of a cryogenic thermometer problems are encountered or questions raised up, the thermometry team at CERN shall be contacted (see '9. CERN Contact Persons').

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APPENDIX B: LHE VESSEL DIAGNOSTIC PROBE TRAVELERS LIQUID HELIUM VESSEL DIAGNOSTIC PROBE TRAVELER

VIBROMETER FLANGE SER	AA 7 6390
LEAK RATE:4.2 X10 CC/SEC (HELIUM) BY D. ANDER.	2011, DATE 8/17/84
USED IN	DFBX <u>€</u>
CERNOX SERIAL NUMBER	CS-LS-X 18374
(ATTACH COPY OF COMPLETED CERN TRAVELER)	
LEVEL SENSOR SERIAL NUMBERS	HD100 , HD400
LEVEL SENSORS POSITIONED PER 27A412A	D. ANDERSON (SIGNED) (DATE)
A TO B: A TO C: A TO D: 75.37 B TO C: B TO D: 48 C TO D 77.43 E TO F: 20.00 E TO G. 4.06 E TO H. 20.25 F TO G. 23.54 F TO H: 75 G TO H: 23.77 A TO J: OVL MOHMS E TO J: OVL MOHMS	D. ANDERSON g/2/o 4 (DATE)
ATO B: AVE. C TO D: 556 750 VAC BEFORE POTTING, IN AIR, 4500 VAC A+B TO C+D FOR I HR OK? Y N 1500 VAC C+D TO GROUND FOR I HR OK? Y N N 720 VAC A+B TO C+D FOR I HR OK? Y N 720 VAC A+B TO GROUND FOR I HR OK? Y N 720 VAC A+B TO GROUND FOR I HR OK? Y N 720 VAC A+B TO GROUND FOR I HR OK? Y N 720 VAC A+B TO GROUND FOR I HR OK? Y N 720 VAC C+D TO GROUND FOR I HR OK? Y N N 720 VAC C+D TO GROUND FOR I HR OK? Y N N	DANDELSEN E/23/EA (DATE)
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LIQUID HELIUM VESSEL DIAGNOSTIC PROBE TRAVELER

VIBROMETER FLANGE SER	AA_76409
LEAK RATE: 14 X10-2 STD CC/SEC (HELIUM) BY ANDERSON	DATE 877-04
USED IN	DFBX 1
CERNOX SERIAL NUMBER	CS-LS-X_18379
(ATTACH COPY OF COMPLETED CERN TRAVELER)	
LEVEL SENSOR SERIAL NUMBERS	HD100-7, HD400-7
LEVEL SENSORS POSITIONED PER 27A412A	DAVE HNDERSOY (SIGNED) 6/21/04 (DATE)
EVEL SENSOR RESISTANCE CHECKS (2-WIRE HP 3478A) (16-PIN CONNECTOR)	
A TO B: 76.31 A TO C:2.59 A TO D:75.61	1
В ТО С:7 <u>8 47</u> В ТО D: <u>2.53</u> С ТО D:77 <u>2.72</u>	DAVE HNOIZESON
E TO F: 19.56 E TO G: 3.13 E TO H: 19.34	(SIGNED) 7/8/0 4 (DATE)
FTO.G:22.30 FTO.H: = 650 GTO.H: 22.09 ATO.J: 200 MOHMS FTO.J: 200 MOHMS	
HEATER ELECTRICAL CHECKS (4-PIN CONNECTOR) A TO B: _524 C TO D: _57/ KOHM	
BEFORE POTTING, IN AIR, 1500 VAC A+B TO C+D FOR I HR OK? Y N 4500 VAC A+B TO GROUND FOR I HR OK? Y N N 1500 VAC C+D TO GROUND FOR I HR OK? Y N	D. ANDERSON
AFTER POTTING, IN HELIUM, 720 VAC A+B TO C+D FOR I HR OK? Y N 720 VAC A+B TO GROUND FOR I HR OK? Y N 720 VAC C+D TO GROUND FOR I HR OK? Y N	(DATE)
REVIEWED JON ZBASNIK APPROVED JOSEPH RASSON	

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Mechanical Engineering

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LIQUID HELIUM VESSEL DIAGNOSTIC PROBE TRAVELER

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LEAK RATE & X10 STD CC		
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	BERIAL NUMBERS	UN100 1 UN100 5
	DERIAL NUMBERS	HD100-4, HD400-5
LEVEL SENSORS POSI		(SIGNED) (SIGNED) (DATE)
	CHECKS (2-WIRE HP 3478A)	
(10-71/4 22	PNNECTOR)	
A TO B;76.03 A TO C:	2.96 A TO D: 75,31	
B TO C:78.51 B TO D:	<i>2<u>54</u></i> стор <u>7277</u>	DAVE ANDESSON
	The second secon	7/8/04
ETOF:12.99 ETOG	3.60 ETOH: 18.79	(DATE)
F TO G.22.10 F TO H.	<i>2</i> 66 GTOH <u>;21,87</u>	
第2	The second secon	And the second s
A TO J: <u>AVE_MOHMS</u>	ETOJ: <u>CV4</u> MOHMS	
HEATER ELECT	DTCAL CUECUC	Commence of the Commence of th
(4-PIN CO	NNECTOR)	
A TO B: <u>* 5 </u>	C TO D: <u>-533</u> KOHMS	,
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Department

Mechanical Engineering

Date **05/13/2004**

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VIBROMETER FLANGE SER	AA_76323		
LEAK RATE: 3-6 X10 5TD CC/SEC (HELIUM) BY D. AND FAL	SON, DATE 8-17-04		
USED IN	DFBX <u>&</u>		
CERNOX SERIAL NUMBER	CS-LS-X 18380		
(ATTACH COPY OF COMPLETED CERN TRAVELER)			
LEVEL SENSOR SERIAL NUMBERS	HD100-6, HD400-2		
LEVEL SENSORS POSITIONED PER 27A412A	DAVE ITNOEILSONT (SIGNED) 6/25/04 (DATE)		
LEVEL SENSOR RESISTANCE CHECKS (2-WIRE HP 3478A) (16-PIN CONNECTOR)			
A TO B: 76.34 A TO C.2.57 A TO D: 75.56			
B TO C: 78.39 B TO D: 7.50 C TO D: 77.72	D. ANDERSON (SIGNED) 8/2/04		
ETO F: 1904 ETO G: 2.93 ETO H: 18.82	(DATE)		
FTO G: 21.42 FTO H: .66 GTO H: 21.27 ATO J: OV MOHMS ETO J: OV MOHMS			
HEATER ELECTRICAL CHECKS (4-PIN CONNECTOR) A TO B: 569 C TO D: 509			
BEFORE POTTING, IN AIR, 1500 VAC A+B TO C+D FOR I HR OK? Y N 1500 VAC A+B TO GROUND FOR I HR OK? Y N 1500 VAC C+D TO GROUND FOR I HR OK? Y N	D. Anomil 50 x		
AFTER POTTING, IN HELIUM, 720 VAC A+B TO C+D FOR I HR OK? Y N 720 VAC A+B TO GROUND FOR I HR OK? Y N 720 VAC C+D TO GROUND FOR I HR OK? Y N	(DATE) 7. AND ELSC N 8-24-04		
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LIQUID HELIUM VESSEL DIAGNOSTIC PROBE TRAVELER

VIBROMETER FLANGE SER	AA 76392		
LEAK RATE: 3.2 X10 STD CC/SEC (HELIUM) BY D. ANDERS	ion , DATE 8/4/04		
USED IN	DFBX <u>D</u>		
CERNOX SERIAL NUMBER	CS-LS-X_ <u>1837</u> 6		
(ATTACH COPY OF COMPLETED CERN TRAVELER)			
LEVEL SENSOR SERIAL NUMBERS	HD100- 1, HD400-6		
LEVEL SENSORS POSITIONED PER 27A412A	D. AND ENSO & (SIGNED) (GALO4 (DATE)		
LEVEL SENSOR RESISTANCE CHECKS (2-WIRE HP 3478A))		
(16-PIN CONNECTOR)			
A TO B: 76.20 A TO C.2.96 A TO D.75.54			
В ТО С. Т. В ТО. D: 1. 55 С ТО D. 7. 195	DANDERSON		
ETOF: 19.31 ETO G:3.51 ETOH: 19.20	(DATE)		
FTO G. 22.45 FTO H: 695 GTO: H: 22.18 A TO J: 202 MOHMS ETO J: 202 MOHMS			
A TO B: <u>.553</u> C TO D: <u>. SGG</u> K BHM	ol Center		
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Author Jon Zbasnik Department

Date

Mechanical Engineering

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VIBROMETER FLANGE SER	AA_76403
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CERNOX SERIAL NUMBER	CS-LS-X 18 380
(ATTACH COPY OF COMPLETED CERN TRAVELER)	
LEVEL SENSOR SERIAL NUMBERS	HD100-2, HD400-1
	D. ANDERSON
LEVEL SENSORS POSITIONED PER 27A412A	(SIGNED) - 6/2/104 (DATE)
EVEL SENSOR RESISTANCE CHECKS (2-WIRE HP 3478A (16-PIN CONNECTOR))
A TO B: 76/3 A TO C: 2.67 A TO D: 75.45	TO THE PARTY OF TH
В ТО С: 78-57 В ТО D: 2.54 С ТО.D: 72.58	D. ANDELSON (SIGNED) 7/26/64
ETOF: 19.40 ETO G: 2.92 ETO H: 19.17	1/26/04 (DATE)
FTO G: 21.37 FTO H: 2667 GTO H21.22	
HEATER ELECTRICAL CHECKS (4-PIN CONNECTOR) A TO B: -51 8 C TO D: -52 3	
BEFORE POTTING, IN AIR, 1500 VAC A+B TO C+D FOR I HR OK? Y N 1500 VAC A+B TO GROUND FOR I HR OK? Y N 1500 VAC C+D TO GROUND FOR I HR OK? Y N	D ANDERSON SIGNED SI2404
AFTER POTTING, IN HELIUM, 720 VAC A+B TO C+D FOR I HR OK? Y N 720 VAC A+B TO GROUND FOR I HR OK? Y N 720 VAC C+D TO GROUND FOR I HR OK? Y N	(DATE)
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LIQUID HELIUM VESSEL DIAGNOSTIC PROBE TRAVELER

	VIBROMETER FLANGE SER	E IRAVELER
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	CERNOX SERIAL NUMBER	CS-LS-X_8375
	(ATTACH COPY OF COMPLETED CERN TRAVELER)	C2-F2-Y_8777
	LEVEL SENSOR SERIAL NUMBERS	HD100- ≥, HD4004
	LEVEL SENSORS POSITIONED PER 27A412A	D. ANDERSON (SIGNED) 6/21/04 (DATE)
	LEVEL SENSOR RESISTANCE CHECKS (2-WIRE HP 3478A) (16-PIN CONNECTOR) A TO B:75.97 A TO C:3.02 A TO D:75.20	
	BTO C: 78.51 BTO D: 4.45 CTO D: 77.62 ETO F: 19.35 ETO G: 3.49 ETO H: 19.10	D. ANDERSON (SIGNED) 8/13/04 (DATE)
	FTO G.22.40 FTO H: _67 GTO H: 2222 ATO J: 642 MOHMS ETO J: 644 MOHMS	
	HEATER ELECTRICAL CHECKS (4-PIN CONNECTOR) A TO B: .553 C TO D: .555	The state of the s
	BEFORE POTTING, IN AIR, 1500 VAC A+B TO C+D FOR I HR OK? Y N 1500 VAC A+B TO GROUND FOR I HR OK? Y N 1500 VAC C+D TO GROUND FOR I HR OK? Y N	D. ANDELSE N (SIGNED) 8/17/04
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Author

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Date

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LIQUID HELIUM VESSEL DIAGNOSTIC PROBE TRAVELER

VIBROMETER FLANGE SER	AA76389
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CERNOX SERIAL NUMBER	CS-LS-X_18378
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LEVEL SENSOR SERIAL NUMBERS	HD100-3, HD400-8
LEVEL SENSORS POSITIONED PER 27A412A	D. ANDERSOM (SIGNED) 6/21/04 (DATE)
LEVEL SENSOR RESISTANCE CHECKS (2-WIRE HP 3478A (16-PIN CONNECTOR))
A TO B: 76.39 A TO C:3.10 A TO D: 75.67	
B TO C: 79.06 B TO D: 7.57 C TO D: 78.24	D. ANDERSON (SIGNED)
ETOF:/8.97 ETOG:3.76 ETOH: /8.76	8//3/04 (DATE)
FTO G:21:77 FTO H:703 GTO H:21:53 ATO J:204 MOHMS ETO J:204 MOHMS	
HEATER ELECTRICAL CHECKS (4-PIN CONNECTOR) A TO B: -554 C TO D: -565	
BEFORE POTTING, IN AIR, 1500 VAC A+B TO C+D FOR I HR OK? Y N 1500 VAC A+B TO GROUND FOR I HR OK? Y _ N 1500 VAC C+D TO GROUND FOR I HR OK? Y _ N	D. ANDERSON (SIGNED) 8/17/04 (DATE)
AFTER POTTING, IN HELIUM, 720 VAC A+B TO C+D FOR I HR OK? Y N 720 VAC A+B TO GROUND FOR I HR OK? Y N 720 VAC C+D TO GROUND FOR I HR OK? Y N	7. ANDERSON = 8/24/C4
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DESCRIPTION*

Part Description: CERN Part Identifier: Other Identification:

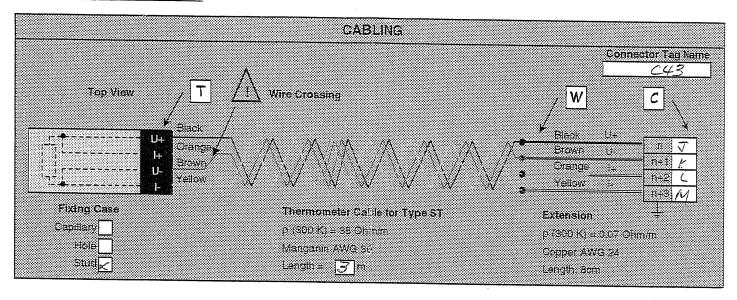
Cryogenic thermometer HCQITESCXT-CR016190

CX_LS_X18378

Instrument Name:

Top Assembly: Functional Equipment Identifier: WIBRO-METER

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DESCRIPTION*

Part Description: Cryogenic thermometer
CERN Part Identifier: HCQITESCXT-CR016150

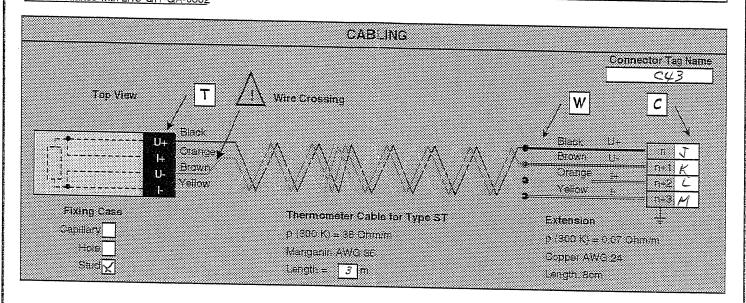
Other Identification: CX_LS_X18374
* In accordance with LHC-QIT-QA-0002

instrument Name: Top Assembly:

Functional Equipment Identifier:

NIBRO-METER AR 76390

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Intervention	Date/ DD-MMM-YYYY		he on		R(LH (H.H.). [Ohm] 4W		R(U+1+) [Ohm] 2W	RifU+ GND)	lemperature	Firm/Laboratory	Checked by
Reference	11-Feb-2002	T		****	62.35	0.61	0.50	[Olim] 2W OVL	[K]		
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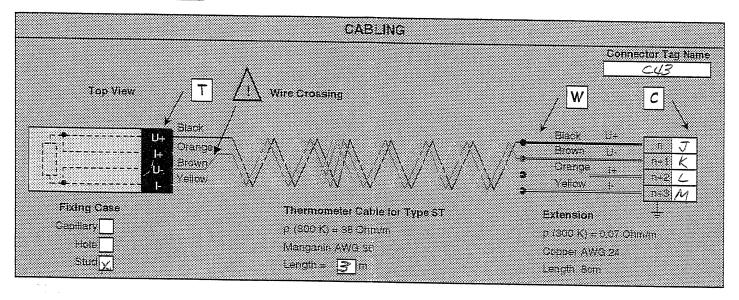
Cryogenic thermometer
HCQITESCXT-CR016210
CX_LS_X18380

Instrument Name: Top Assembly:

Functional Equipment Identifier:

WIBRO-METER

AA76393 DFBXC



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-	Expedition	2-Sep-2003	T	61.50	0.66	0.49	OVL	293.00	CERN	Vauthier
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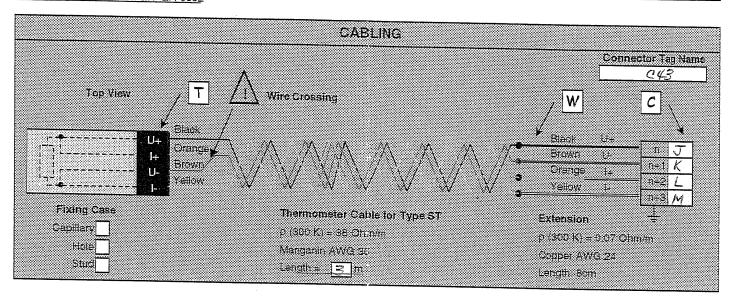
Cryogenic thermometer
HCQITESCXT-CR016170
CX_LS_X18376

Instrument Name: Top Assembly: Functional Equipment identifier:

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AA76 392

* In accordance with LHC-QIT-QA-0002



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Expedition	2-Sep-2003	T	59.35	0.65	0.50	OVL	293.00	CERN	Vauthier
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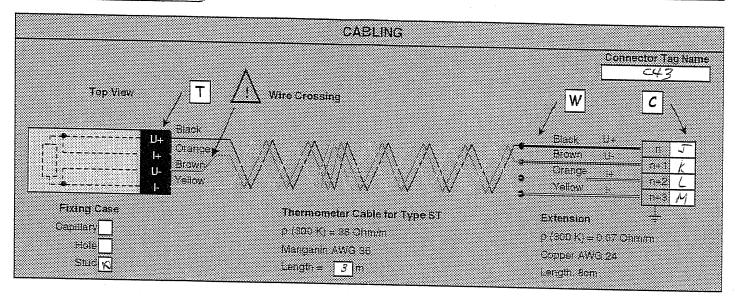
Part Description: CERN Part Identifier: Other Identification:

Cryogenic thermometer
HCQITESCXT-CR016160
CX_LS_X18375

instrument Name: Top Assembly: Functional Equipment identifier:

NIBRO-METER ARTG 394

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	intervention	Date/ DDAMMAYYYY		hedi oint	R(U+,U-,i+,i- [Ohm] 4W	B/U-1-) [Ohm] 2W	R(U+.1+) [Ohm] 2W	F(U+,GND) [Ohm] 2W	Temperature [K]	Firm/Laborator	/ Checked
	Reference	11-Feb-2002	T		62.18	0.62	0.50	OVL	300.00	IPN	- /
	Montage Fil	2-Sep-2003	T		61.00	0.62	0.50	OVL	293.00	CERN	Joly
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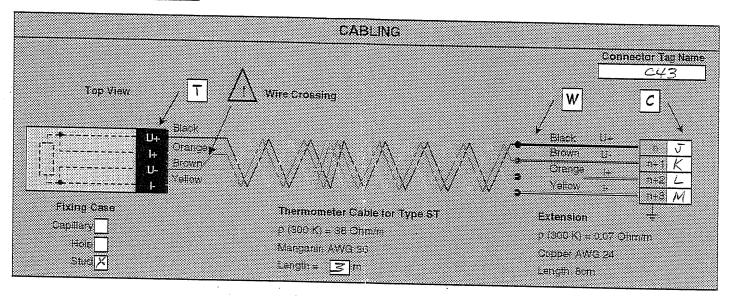
DESCRIPTION*

Part Description: CERN Part Identifier. Other Identification:

Cryogenic thermometer HCQITESCXT-CR016220 CX_LS_X18381

Instrument Name: Top Assembly:

WIBROMETER AR76403 Functional Equipment Identifier: DFBXF



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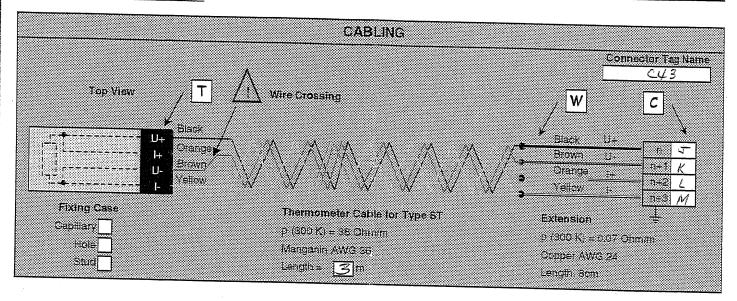
Part Description: CERN Part Identifier: Other Identification:

Cryogenic thermometer
HCQITESCXT-CR016180
CX_LS_X18377

Instrument Name: Top Assembly:

Functional Equipment Identifier

VIBROMETER AA76408



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Cryogenic Thermometer Traveller



DESCRIPTION*

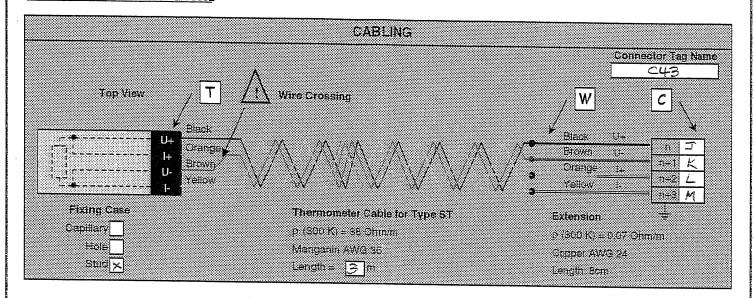
Part Description: CERN Part Identifier.

Cryogenic thermometer HCQITESCXT-CR016200 Instrument Name: Top Assembly: Functional Equipment Identifier:

VIBRO METER AA76409

Other identification: * In accordance with LHC-QIT-QA-0002

CX_LS_X18379



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